

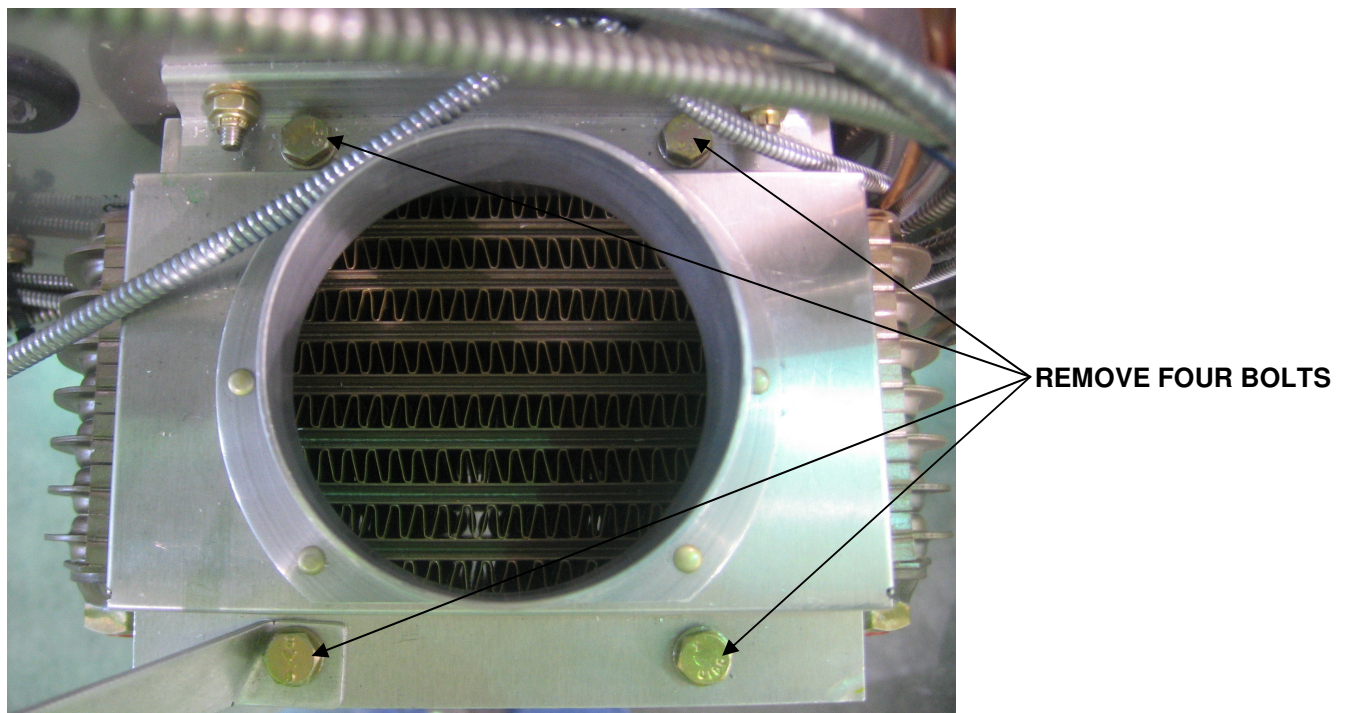
**EFFECTIVE DATE:** This Service Instruction is effective February 5, 2008.  
**SUBJECT:** Oil Cooler Bracket Assembly Installation  
**MODELS AFFECTED:** CC11-100 S/N CC11-00001 thru CC11-00069  
**COMPLIANCE TIME:** N/A  
**PURPOSE:** OIL COOLER BRACKET INSTALLATION INSTRUCTIONS

**PARTS LIST:**

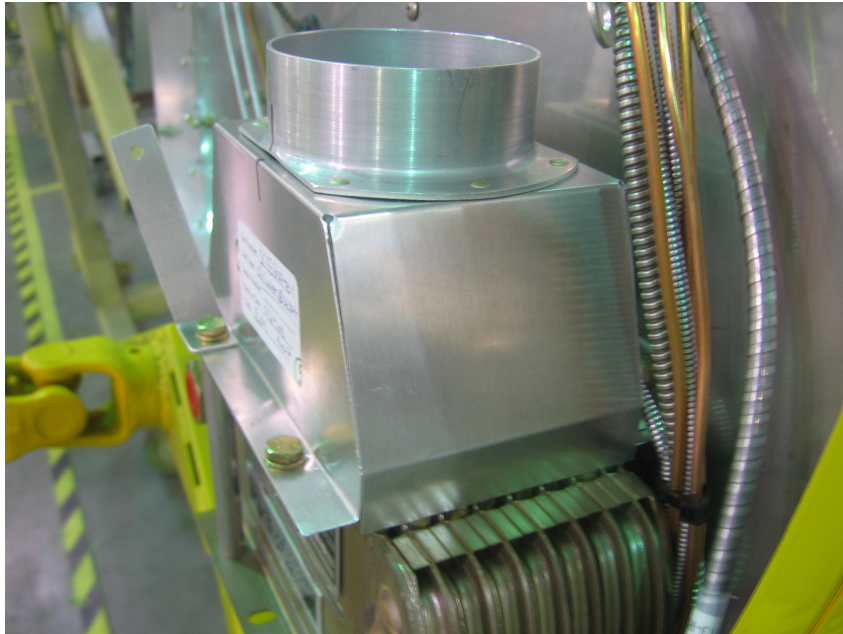
PART NUMBER	DESCRIPTION	QTY
SC55200-001	OIL COOLER BRACKET ASSEMBLY	1
AN363-1032	HIGH TEMP NUT	4

**INSTRUCTIONS:**

1. Remove engine cowling.
2. Remove SCAT hose from top of oil cooler.
3. Remove top oil cooler bracket assembly (four bolts) – keep hardware. (See Figure 1)  
-You will need a long 3/8” box end wrench for aft, outboard bolt.
4. Install new oil cooler bracket assembly with existing hardware. (See Figure 2)
5. Reinstall SCAT hose with clamp.
6. Reinstall engine cowling.



**FIGURE 1 - REMOVAL OF TOP OIL COOLER BRACKET ASSEMBLY**



**FIGURE 2 - INSTALLATION OF NEW OIL COOLER BRACKET ASSEMBLY**